



PRODUCT DATA SHEET

Date: 04/26/2024

Spinnaker
 550 Summit Avenue
 Troy, Oh 45373
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58# Primeglos™ Piggyback ** BP-52 ** 40# liner ** BP-52 ** 50# liner

Item#: 0048579

----- TRIMLESS PROGRAMS -----

Dist. Ctr	Length	Min. Width	Core
Troy, Ohio	2.5 K	3"	3"
Troy, Ohio	5 K	3"	3"

Facestock: **58# Primeglos™ Piggyback**

A 58# bright white sheet featuring high CD tensile and MD tear, great die cutting and stripping characteristics, and good stiffness for dispensing. Low Parker Print and exceptional gloss make this sheet printable with all standard flexo and letterpress inks.

	Typical Value
Basis Weight:	58 #/3300 ft ²
Caliper:	3.0 mils
Tensile MD/CD:	35 / 18 #/inch
Gloss:	72%
Tear MD/CD:	43 / 56 grams
Opacity:	88.5%
Brightness:	90%

Adhesive: **BP-52**

A general purpose acrylic adhesive with excellent die cutting characteristics and ultimate adhesion to a broad range of substrates. Well suited for small, cylindrical labeling and is glove friendly.

	Typical Value
Coat Weight:	15 #/3300 ft ²
Coat Weight:	22.2 grams/m ²
Caliper:	.6 mils
Adhesion to Stainless Steel, oz. (90° Peel):	PT
Loop Tack, oz.:	74
Service Temperature:	-40 to 200 °F
Minimum Application Temperature:	40 °F
Shear (1000g):	321 minutes

Release Liner: **40# liner** A bleached, calendered liner featuring excellent die cutting and stripping characteristics. Recommended for use in roll-to-roll applications.

	Typical Value
Basis Weight:	41 #/3000 ft ²
Caliper:	2.5 mils
Tensile MD/CD:	34 / 21 #/inch
Tear MD/CD:	34 / 36 grams
Opacity:	69 max%

Adhesive: **BP-52** A general purpose acrylic adhesive with excellent die cutting characteristics and ultimate adhesion to a broad range of substrates. Well suited for small, cylindrical labeling and is glove friendly.

	Typical Value
Coat Weight:	15 #/3300 ft ²
Coat Weight:	22.2 grams/m ²
Caliper:	.6 mils
Adhesion to Stainless Steel, oz. (90° Peel):	PT
Loop Tack, oz.:	74
Service Temperature:	-40 to 200 °F
Minimum Application Temperature:	40 °F
Shear (1000g):	321 minutes

Release Liner: **50# liner** A bleached, calendered liner featuring higher tensile and tear properties than the 40# liner, making it an excellent liner for perforating, fan-folding, and edge-punching.

	Typical Value
Basis Weight:	53 #/3000 ft ²
Caliper:	3.2 mils
Tensile MD/CD:	48 / 26 #/inch
Tear MD/CD:	45 / 51 grams
Opacity:	74%

Total Product Caliper: 9.9 mils
Product Basis Weight Per MMSI: 402.95 #
Shelf Life: 12 month(s) when stored at 72° F, 50% RH

*For application recommendations call 877-210-5104
For samples or other questions please call your Sales Representative.*

Important Notice

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(*).

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